

DO NOT use this machine unless a instructor has instructed you in its safe use/operation and has given permission.



Safety glasses must be worn at all times in work areas.



Long and loose hair must be contained or constrained.



Appropriate footwear with substantial uppers must be worn.



Close fitting, protective clothing or a workshop apron is encouraged.



Rings and jewellery must not be worn.



Hearing protection and a dusk mask will be required for most surface planer operations.

PRE-OPERATIONAL SAFETY CHECKS

1. Check workspaces are clear and no slip/trip-hazards are present.
2. Check safety guards are adjusted and operate to give maximum protection.
3. Where a bridge guard is fitted adjust the guard to ensure a maximum of 2mm clearance between guard and the timber.
4. Do not plane stock with structural defects.
5. Locate and ensure you are familiar with the operation of the ON/OFF starter and E-Stop.
6. Set depth of cut and lock table. Never make a single cut greater than 2mm.
7. Check and lock fence in position.
8. Start the dust extraction unit before using the machine
9. Faulty equipment must not be used. Immediately report suspect equipment.

OPERATIONAL SAFETY CHECKS

1. Hands must not be closer than 100mm from the cutter head when it is rotating.
2. Use push blocks wherever possible.
3. Never leave the machine while it is running.
4. Place cupped boards with the concave side against the table.
5. Plane with the grain. Hold the work piece firmly and apply even feed rate.
6. NEVER attempt to surface stock less than 300mm long x 20mm wide x 15mm thick.
7. Operator should stand to side of in-feed table to avoid possible kickbacks.
8. Before making any adjustments switch off and wait for the cutter head to completely stop.

HOUSEKEEPING

1. Switch off and reset all guards to a fully closed position after use.
2. Reset the depth of cut to zero after use.
3. Leave the machine in a safe, clean and tidy state

POTENTIAL HAZARDS

- Flying objects – debris
- Cutting tool injury
- Amputation
- Eye injuries
- High noise levels
- Sharp wood splinters or shavings

Date of last review _____

Signature _____