

CLEAN POWER

11AM-12PM

BEACH
WOMEN IN
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CONFERENCE 2022

CSULB COLLEGE OF ENGINEERING | 100+ Women Strong

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**CLEAN
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Moderator



DARR HASHEMPOUR

President and Founder
DH Green Energy

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**CLEAN
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Speakers



SUSAN BRENNAN

President and CEO,
Romeo Power



DANA CABELL

Director Integrated System Strategy,
Southern California Edison

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ROMEO
POWER

Tech Track:

CSULB BEACH Women in Engineering
Conference

Clean Power

April 8, 2022



Agenda

BACKGROUND

TODAY

ROMEIO POWER AT-A-GLANCE

WHAT I'VE LEARNED

INSIGHTS FROM EXPERIENCE

ENGINEERING OPPORTUNITIES

Q&A



ROMEIO
POWER

BACKGROUND





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EDUCATION

- Bachelor's degree in Microbiology from the University of Illinois
- Moved to Texas to conduct research for MD Anderson Hospital and Chemical Research for Hoechst-Celanese
- Master's degree in Business Administration from the University of Nebraska at Omaha





TRANSITION TO AUTOMOTIVE



MOVED TO IOWA



ACCEPTED JOB
WITH DOUGLAS
AND LOAMSON



CONTINUED MBA
WITH THOUGHTS
OF PHD



COMPLETED MBA
AT UNIVERSITY
OF NEBRASKA



BECAME PLANT
MANAGER IN
KANSAS CITY,
MO



FORD

Factory Manager in Wayne, MI -
Moved several times within Ford

- Plant Manager
- Director of Manufacturing for multiple assembly plants
- Director of Global Manufacturing Strategy

NISSAN

After years of restructuring,
I moved to Tennessee

- Vice President of Manufacturing for Nissan's Smyrna and Decherd Tennessee plants.





TODAY



ROMEOP
POWER

After 30 years in the auto and energy industries, restructuring, growing, launching, and bringing in new technology...

I am now in Los Angeles working for Romeo Power where I plan on applying my years of manufacturing experience while learning and leading an energy technology company





ROMEO POWER AT-A-GLANCE





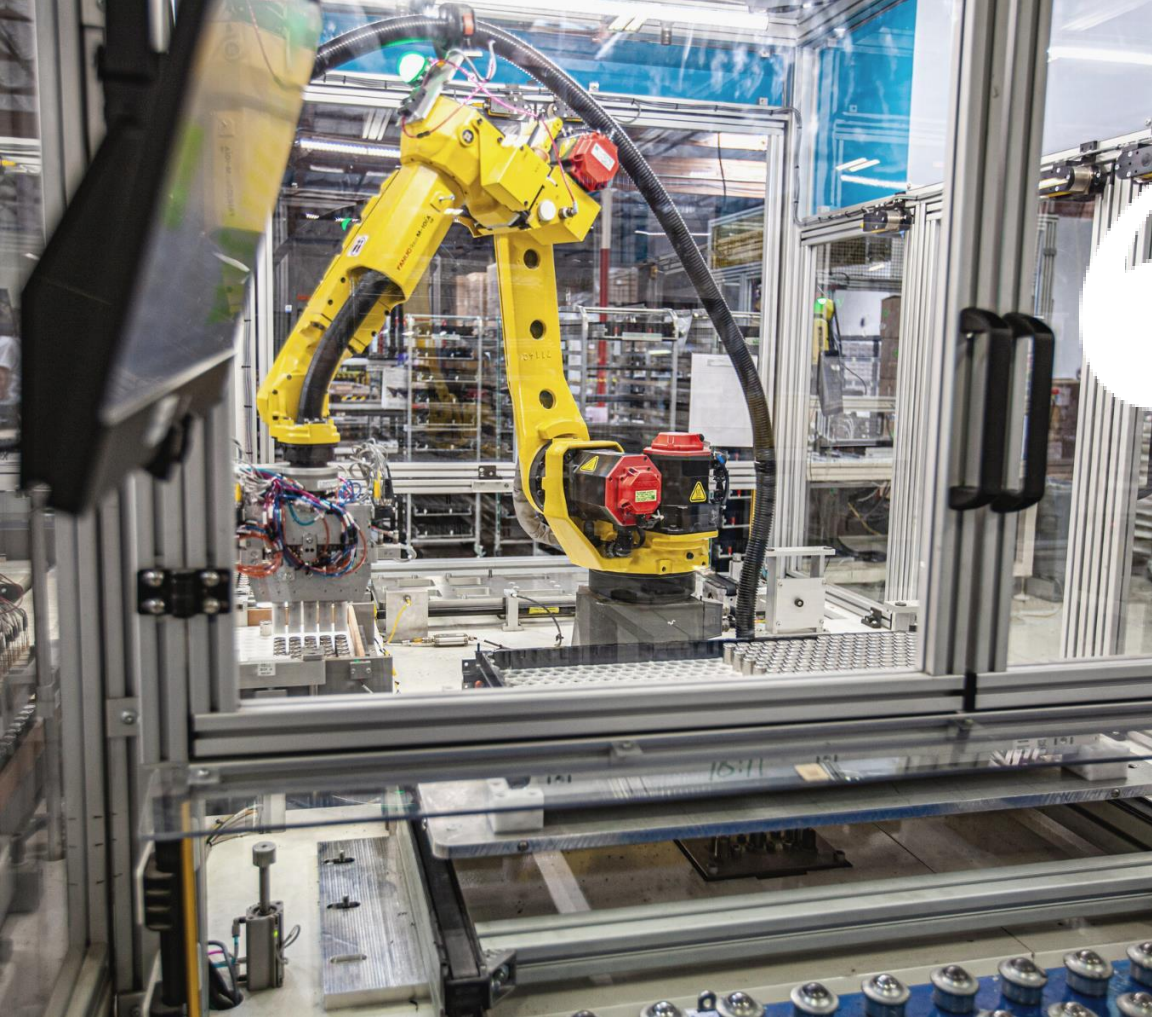
Romeo Power is on a mission to power the world's transition to electrification.

Romeo Power was founded in 2016 by a team of former Tesla and SpaceX engineers with a vision to create an electrified world where all have access to clean energy. Since then, we've laser-focused our collective engineering, entrepreneurial and networking skills to push high-density battery technology to its peak, to serve a market with a need for cleaner energy solutions now, and at scale: heavy-duty commercial vehicle fleets.

Together, we are Romeo Power. This is our bold vision to create an electrically powered world.

ABOUT US





At Romeo Power, we're not just in the business of delivering electrification solutions for complex commercial vehicle applications. We want to change the way people live. We have a bold vision to create a world where energy poverty no longer exists.



GOALS



2016

Romeo Power
Founded

2017

Vernon
Manufacturing
Plant Opened

2019

Heritage
Environmental
Partnership
established

2020

Romeo Power Goes
Public Through
SPAC Merger

2021

Susan joins
Romeo as CEO

2022

New
Manufacturing
Facility opening
in Cypress, CA

MILESTONES



ROMEO POWER IN NUMBERS

~7

GWh Capabilities
produced at
220,000 sqft
Cypress facility

11

Worldwide Issued
Patents & Patent
Applications

100+

Engineering
Professionals

325+

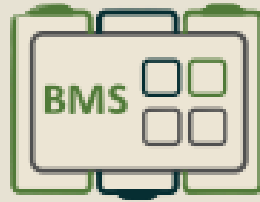
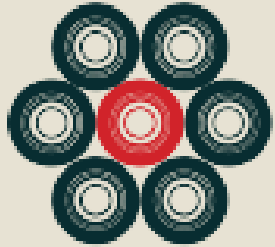
Growing Workforce



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POWER



What Makes Our Product Different



Single Cell Fault
Tolerance
Through-robust cell
validation and safety
testing, Romeo Power
selects optimal cells and
incorporates design
features to mitigate
thermal propagation.

Battery Management System
Algorithms detect faults to
maintain safe operating
conditions for the battery
system. Combined hardware
and software methods
provide necessary controls
for safe and long-term
performance.

Sensing
Accurate monitoring devices
at all levels (cell, module,
pack and system) constantly
measure voltage, current and
key temperature locations for
reporting to the battery
management system.



What Makes Romeo

Different

Powered by Nature - For far too long, we've taken from nature without replenishing. Now, here we are. We see and feel the effects and it's time for real change.

Curiosity is key to achieving our goal. It spurs innovation. It empowers us to find new ways to approach seemingly unyielding challenges. We embrace the tough questions because they're necessary to drive transformation. We have an opportunity to make universal energy a thing of the future.



WHAT
I'VE
LEARNED



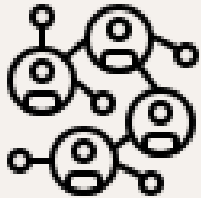
Make career changes when the decision is
“Low on Risk and High on Reward”



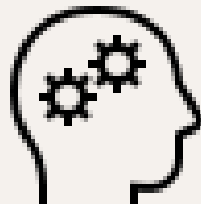
The possibilities are endless so don't
close the door on anything



Take care of yourself



Build and maintain networks



Be a Lifetime Learner



INSIGHT FROM
EXPERIENCE

IS THIS REALITY?



FRESHNESS THAT WORKS
HARDER, BECAUSE YOU HAVE TO
WORK HARDER TO GET AHEAD.



STRESS TESTED
FOR WOMEN

© Procter & Gamble 2011

Insight from Experience



Nourish Your Network

Don't lose connections with the people who have supported your journey along the way. Be agnostic to industry or role, you never know when a connection might be



Build a Brand

Use social media to have a brand and point of view and own it. Don't rely on your company's social media brand - make what they offer your own.



Give

Mentor, ~~Back~~ speak, role model - the generation behind us can lose ground in the workplace if they don't understand many things that they enjoy today are hard to win and easy to



Don't Stay

Life is ~~too~~ short. Don't stay stuck somewhere - either in a job or mentally.

Insight from Experience

- Make sure you do what you love
- Other people are very good at spending your time
- Make sure you are focused on your goals and that they are clear to you
- Know your worth - and make sure those around you do, too
- Re-clarify your goals annually and then act

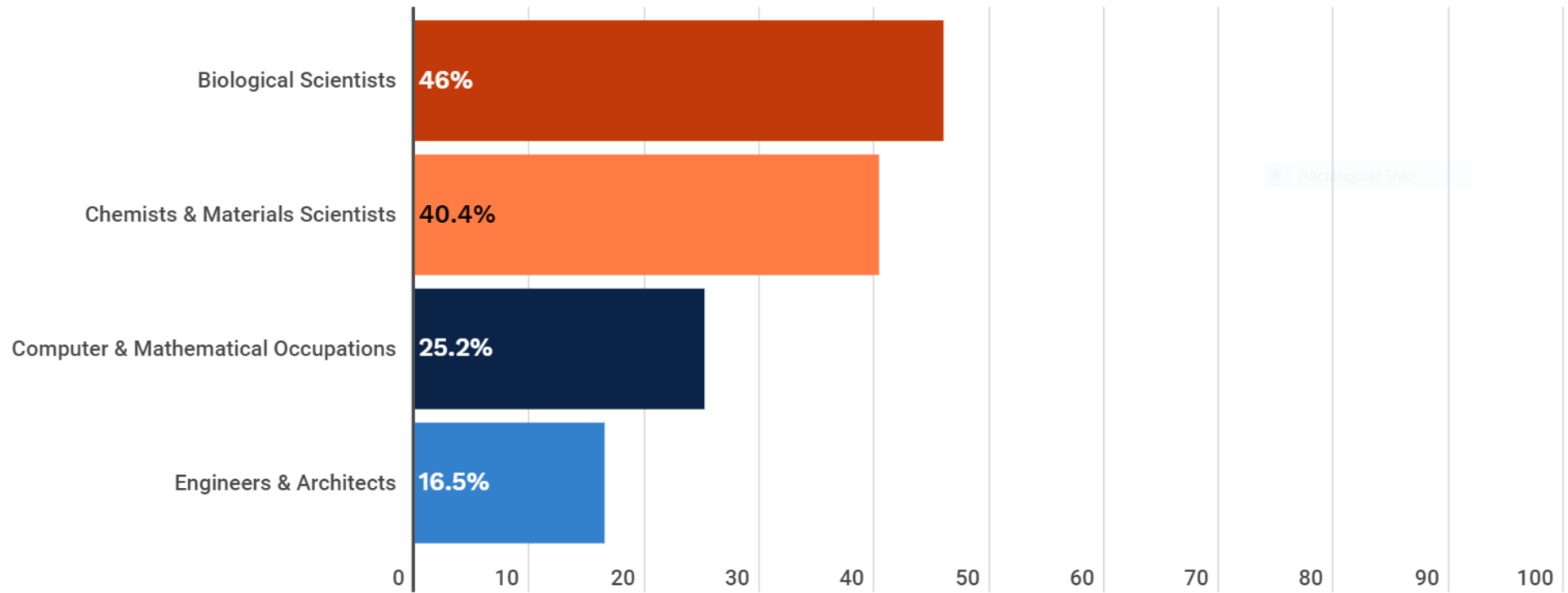


An aerial photograph of a winding asphalt road cutting through a dense, lush green forest. The road curves from the top right towards the bottom center. The forest is composed of various types of trees, including tall, thin evergreens and shorter, broader-leaved trees. The lighting is bright, creating a vibrant green palette. The text 'ENGINEERING OPPORTUNITIES' is overlaid in the top left corner in a white, serif font, with a thin white horizontal line extending from the end of the second word.

ENGINEERING OPPORTUNITIES



Women in STEM Occupations



SOURCE: U.S. Bureau of Labor Statistics, "Employed persons by detailed occupation, sex, race, and Hispanic or Latino ethnicity," Labor Force Statistics from the Current Population Survey, Table 11, 2020.

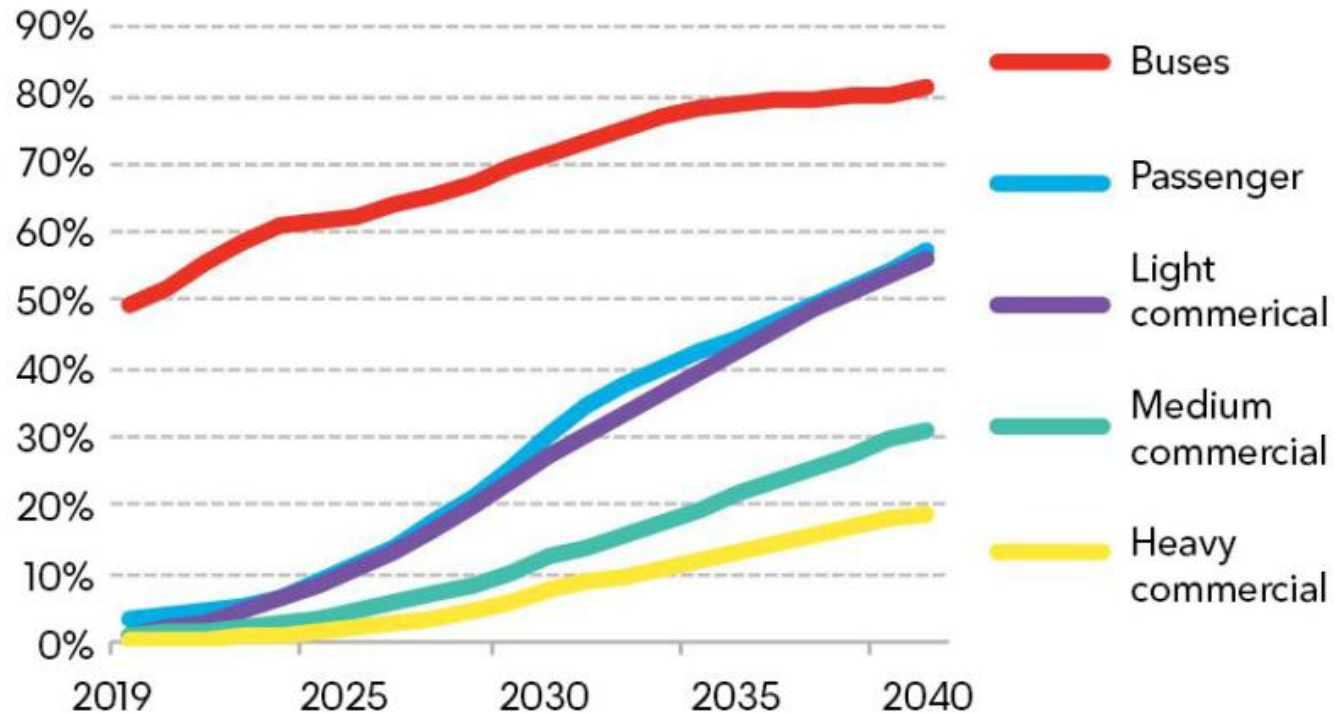


ELECTRIFICATION IS THE FUTURE

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EV share of annual vehicle sales by segment

EV share of sales



Source: BloombergNEF. Note: Passenger car and bus figures are global. Commercial vehicle segment adoption figures in both charts cover the main markets of China, Europe and the U.S.

Opportunities for Engineers at Romeo Power

Our end-to-end engineering capabilities include cell science, mechanical, thermal, electrical, firmware systems and stress.

Battery Safety

Develop the new core technology of Romeo Power, make design improvements to all battery programs, and push our technology further for the next generation vehicles.

Battery Systems Applications

Anchor to create the technical bridge between the customers, external stakeholders and internal engineering teams to develop Electric/Hybrid Vehicle Battery Systems.

Mechanical Engineering -

Ownership of component and/or system delivery from conception, design, manufacturing readiness, assembly and production launch through the EVT, DVT and PVT design and validation loops.

Electronic Design Engineer

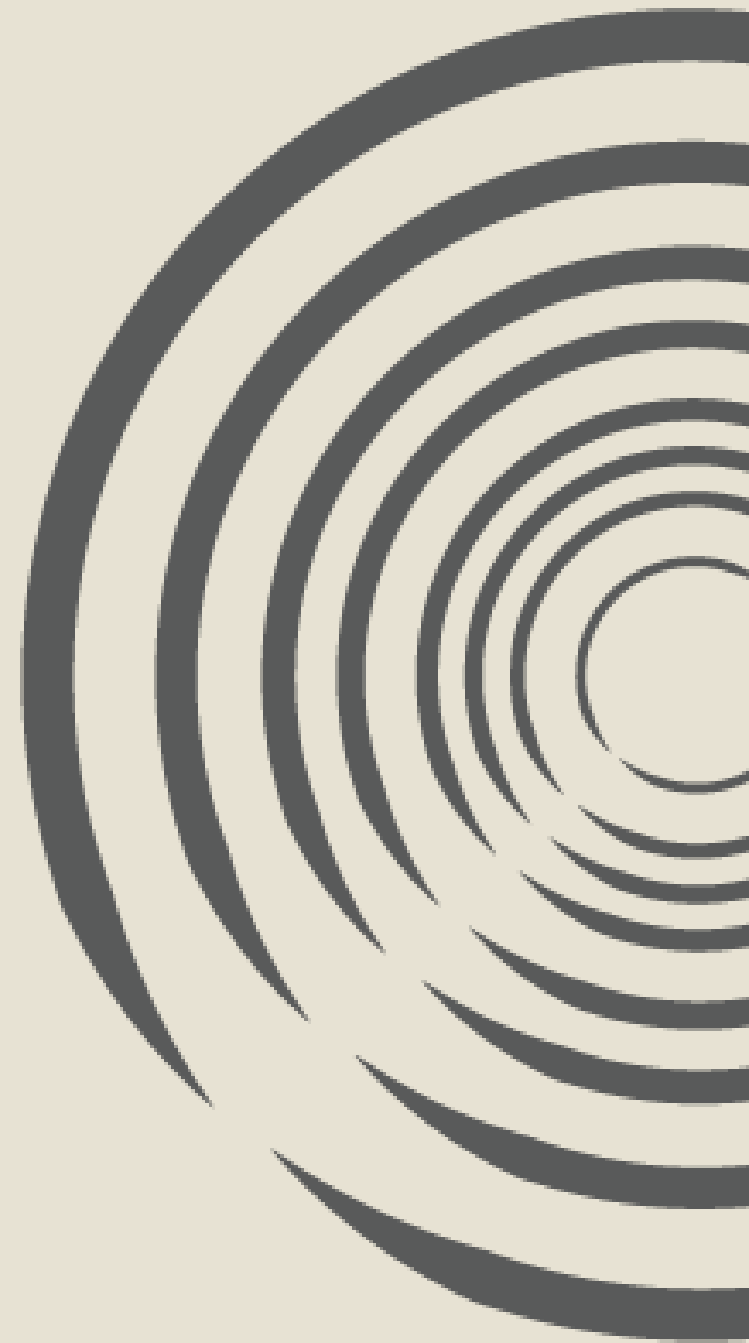
Design and develop digital and analog electronics for the next generation battery management system of Romeo Power.



ROMEO
POWER

Thank
you

Q&A



Clean Power Panel – Transition to a Clean Power Grid

Women in Engineering Conference

April 9, 2022

Dana Cabbell, P.E.

Director, Integrated System Strategy

Southern California Edison

Dana Cabbell, P.E.

Director, Southern California Edison



Education

- ❖ BSEE, Cal Poly – San Luis Obispo
- ❖ Registered Professional Engineer, Electrical



Career Path

Southern California Edison

- ❖ Summer Intern – 3 summers
- ❖ Full-time upon Graduation -- Power System Planning Engineer to Director



Current Responsibility

Integrated System Planning:

- ❖ **Designs executable system strategies** that transform the electric system to proactively achieve SCE's strategic objectives
- ❖ Anticipate system needs through **comprehensive power system planning and analysis** and drive innovative activities informed by the analyses

SCE's Transmission System is Part of the Western Interconnection and Operated by the California Independent System Operator (CAISO)

www.nerc.com

One of three Investor Owned Utilities (IOUs) operated by the CAISO

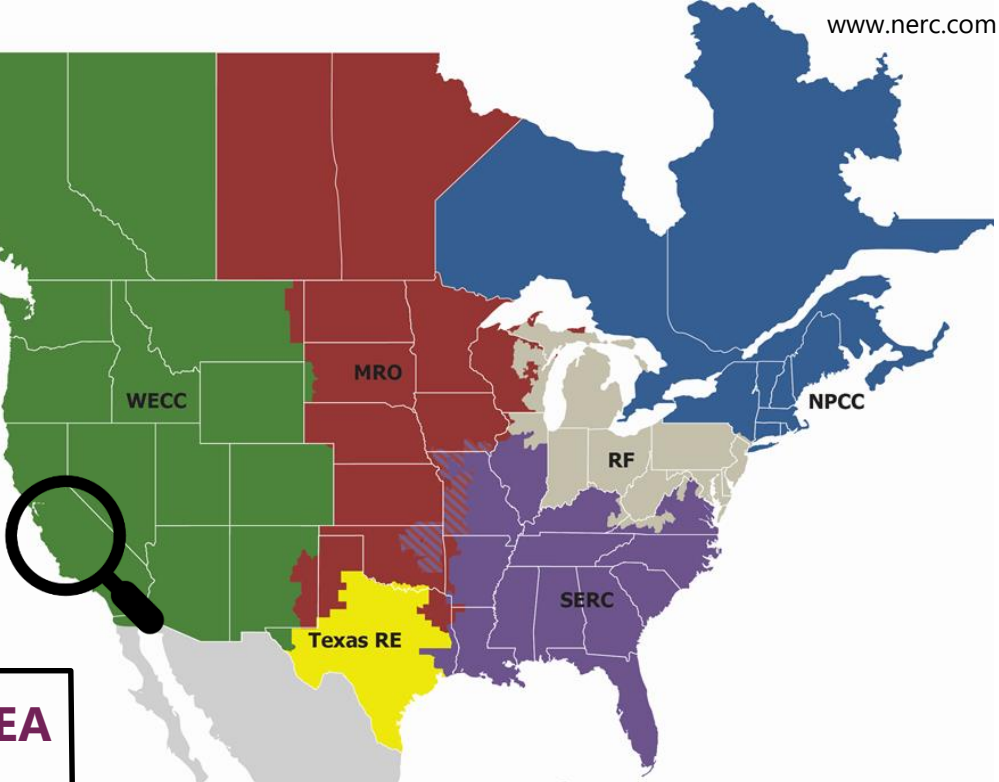
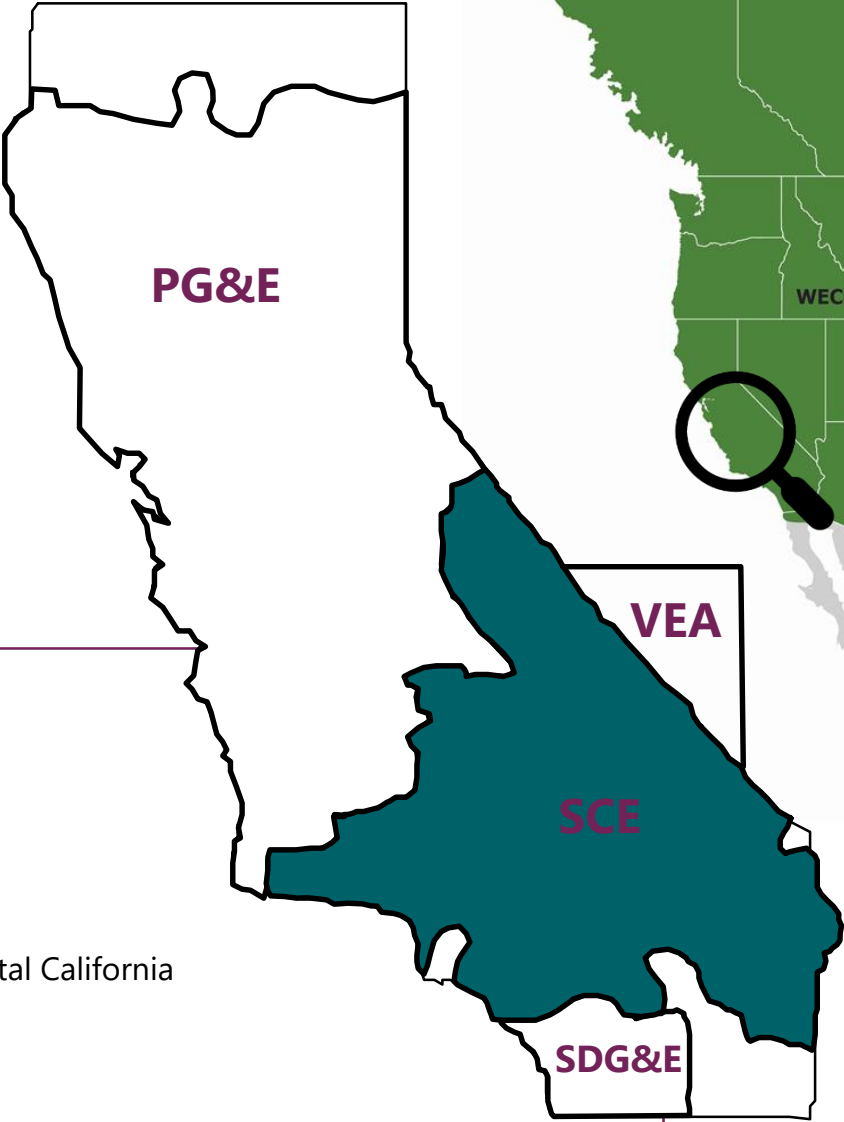
CAISO at a Glance

50,300 MW peak demand
Over 30 million customers

CAISO oversees the operation of the bulk electric power system by managing the flow of electricity across transmission lines, serving 80 percent of California and a small part of Nevada (VEA)

SCE at a Glance

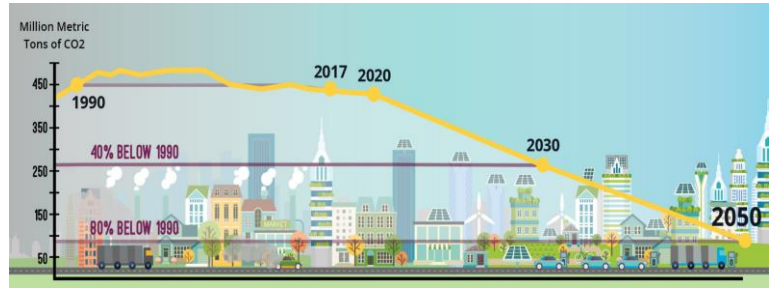
23,800 MW peak demand
5 million customer accounts (serving 15 million residents)
50,000+ square miles service area across southern, central and coastal California
118,000 miles of SCE distribution and transmission lines
43% carbon-free power in 2020
SCE's estimated delivered power mix from owned gen and third-party power procurements



- Eastern Interconnection**
 - MRO – Midwest Reliability Organization
 - NPCC – Northeast Power Coordinating Council
 - RF – Reliability First
 - SERC – SERC Reliability Corporation
- Western Interconnection**
 - WECC – Western Electricity Coordinating Council
- ERCOT Interconnection**
 - TRE – Texas Reliability Entity

SCE's Perspectives to Achieve CA State Policy & Decarbonization Goals

California's climate-change goals include a 40% reduction in absolute greenhouse gas (GHG) emissions from 1990 levels by 2030, and 80% by 2050, as well as net-zero GHG emissions economy-wide by 2045



SCE is required by law to meet the following retail sales requirements for the power it delivers to customers:

- ✓ By 2020 – **33%** of power from Renewables Portfolio Standard (RPS)-eligible resources (*requirement met*)
- ☐ By 2030 – **60%** of power from RPS-eligible resources
- ☐ By 2045 – **100%** carbon-free power

Weblinks are provided below as a pre-read to the course, which outline SCE's perspectives to transform the industry towards a clean energy future and achieve decarbonization goals:

[2020 Sustainability Report](#)

[Clean Power and Electrification Pathway](#)

An integrated blueprint for California to reduce GHG emissions and air pollutants by 2030.

[Pathway 2045](#)

A data-driven analysis of the steps that California must take to meet 2045 goals, which identified 5 key actions for affordably achieving carbon neutrality.


[Reimagining the Grid](#)


An assessment of the grid changes needed to support GHG reduction goals, while adapting to evolving customer and climate-change driven needs.


[Mind the Gap](#)


An assessment of policy changes and additions needed to ensure California meets its GHG emissions reductions targets by 2030 in anticipation of its goal to decarbonize by 2045.


SCE'S PATHWAY 2045 OUTLINES FIVE ACTIONS CALIFORNIA CAN TAKE TO AFFORDABLY ACHIEVE ECONOMYWIDE CARBON NEUTRALITY

- 

Decarbonize Electricity
100% of retail sales powered with carbon-free electricity
- 

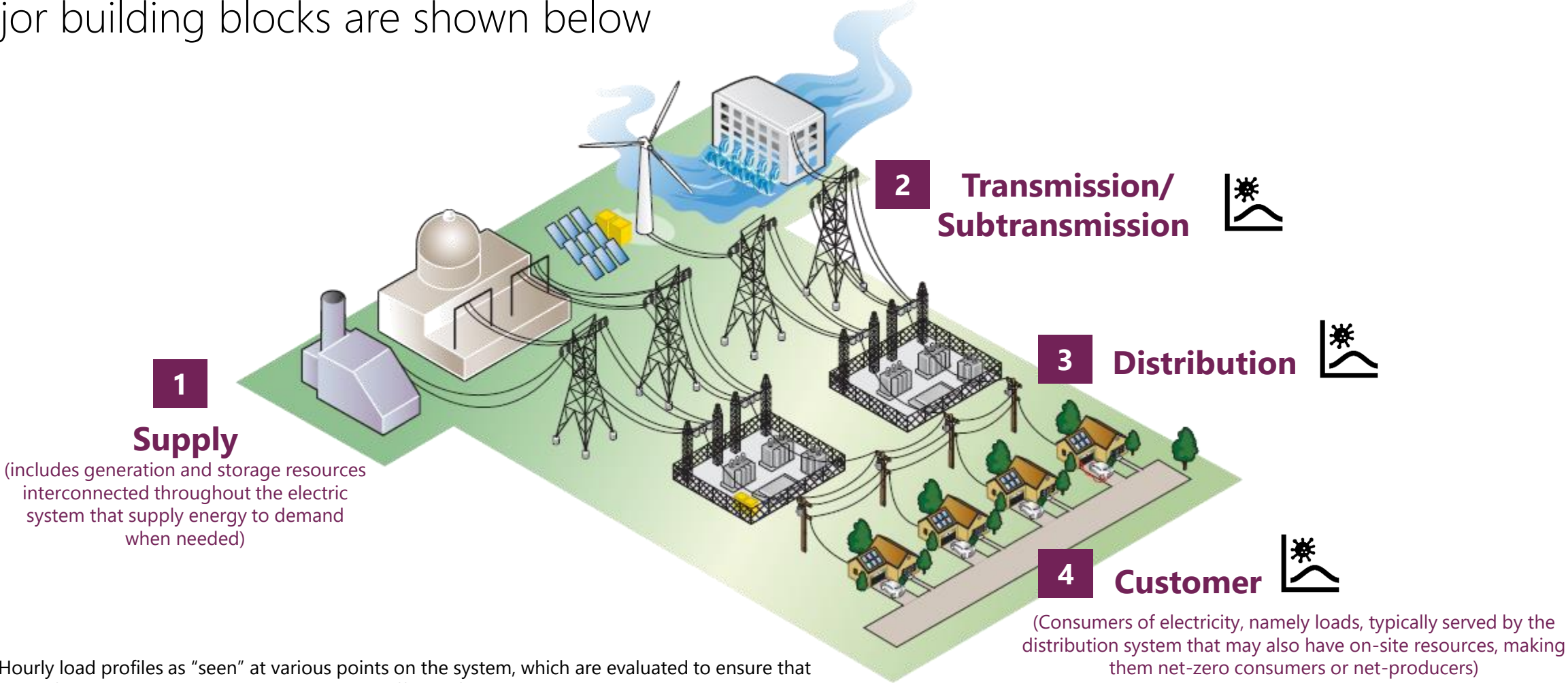
Electrify Transportation
Including three-quarters of light-duty vehicles, two-thirds of medium-duty vehicles and one-third of heavy-duty vehicles
- 

Electrify Buildings
70% of space and water heating electrified in the built environment
- 

Low-Carbon Fuels
Applications that are not viable for electrification to use low-carbon fuels
- 

Carbon Sinks
Remaining carbon to be sequestered to reach carbon neutrality

The electric system is an interconnected network for supplying and delivering electricity from energy resources to consumers. Its major building blocks are shown below



Hourly load profiles as “seen” at various points on the system, which are evaluated to ensure that grid infrastructure can always support the net effects of loads and generation both upstream and downstream. Profiles may be at the individual equipment level (i.e. circuit or transformer) or an aggregation of multiple facilities (i.e. a transmission corridor).

The future grid is becoming more complex with challenges that are changing the way we plan and operate the system

CUSTOMER



- Supporting **large adoption of DERs¹** on distribution systems
- **Higher usage and load density** largely due to electrification
- **More end-uses that are sensitive to power quality** (e.g., power electronics)
- Overall, **increased reliance on electricity**

SUPPLY



- **Integrating very high levels of renewables** (intermittent and far from load centers)
- **Ensuring Resource Adequacy** with an evolving mix of resources
- Maintaining grid stability and resilience under **lower levels of inertia** with conventional generation retirements

CLIMATE



- Direct impacts to **performance of grid assets** from climate risks such as extreme temperatures, wildfires, and floods
- Climate-driven changes in **customer needs and electric service continuity**







1. Distributed Energy Resources.

Enabling **customer** programs & adoption of Distributed Energy Resources

Energy for What's AheadSM



What are Distributed Energy Resources (DER)?

Distributed Generation (Non-renewable)	Distributed Generation (Renewable)	Energy Storage	Energy Efficiency	Demand Response	Plug-in Electric Vehicles
					
<p>On-premise generation resources such as diesel generators, fuel cells, combined heat & power, microturbines</p>	<p>Distributed generation from renewable sources—photovoltaic solar (PV), wind, geothermal, biomass</p>	<p>Devices that store electrical energy locally for use during peak periods or as backup</p>	<p>Any service or device that allows for reduced energy use while providing the same service</p>	<p>Technology that enables utility or third-party to control energy usage during peak demand and high pricing periods</p>	<p>Vehicles that can plug in and store energy in their battery</p>

Transportation Electrification (TE)

Electric vehicle (EV) adoption is increasing in multiple sectors and there are load and grid infrastructure impacts with supporting from pilot to scale, especially Medium and Heavy-Duty (MD/HD) fleets. Grid planning activities include:

Customer Engagement and Education

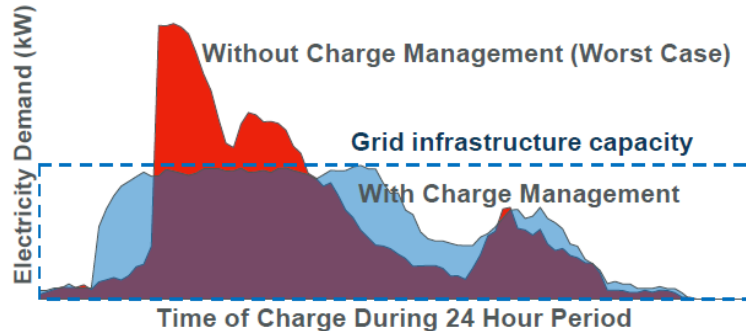
- Minimizing grid impact through customer engagement

“Right sizing”

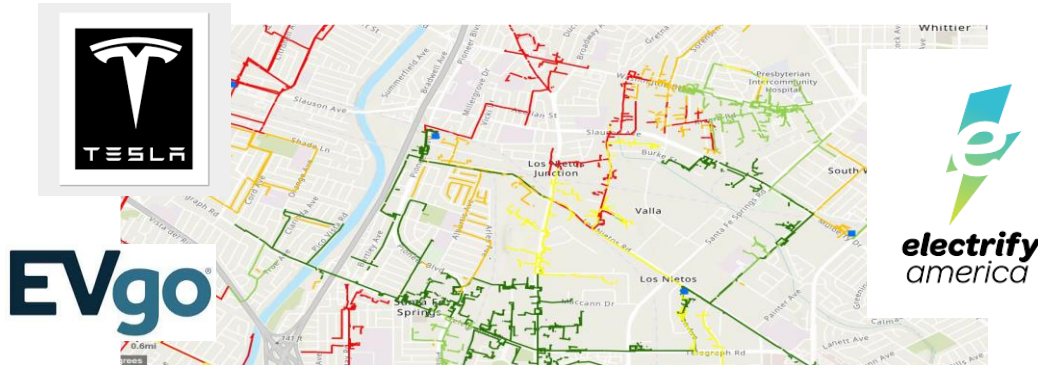


Level 2 or DCFC?

“Flatten the curve”

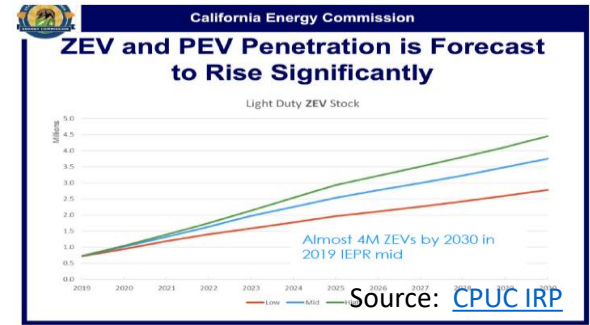


- Partnering with customers/regulators on optimal location siting



Forecasting and Grid Infrastructure Planning

- Improving locational TE forecasting accuracy and incorporating into existing planning processes

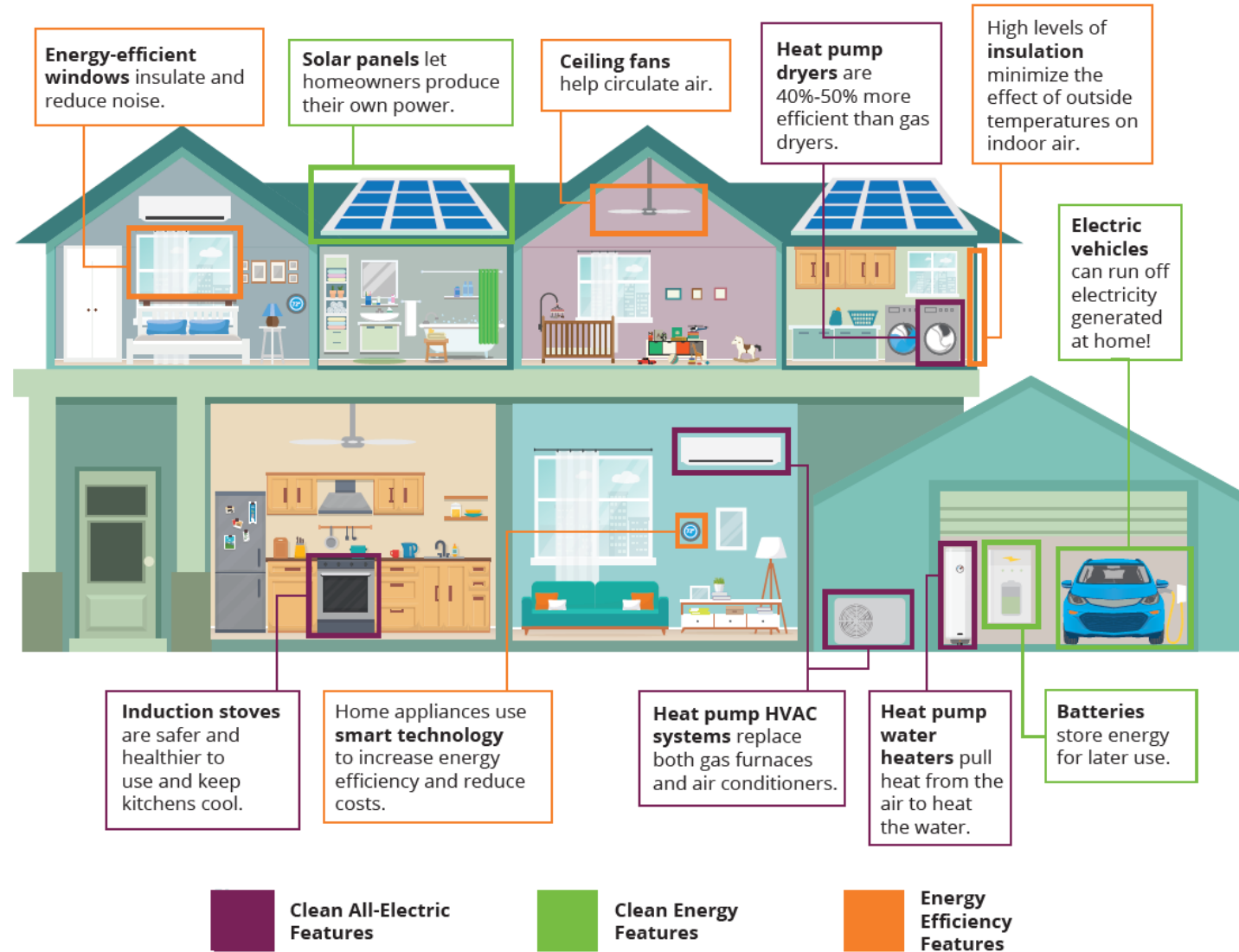


Develop TE policy/customer data process to improve both system-level and circuit-level TE forecast

- Refining our understanding of grid infrastructure needs to inform regulatory policy
- Streamlining licensing and environmental review process for new grid infrastructure required to support (i.e. substations)

Building Electrification (BE) is common across decarbonization strategies and will result in greater electrical demands

BE involves substituting gas end-uses at the end of their useful life with high efficiency electric end-uses, such as heat pump technologies, as well as in newly constructed buildings

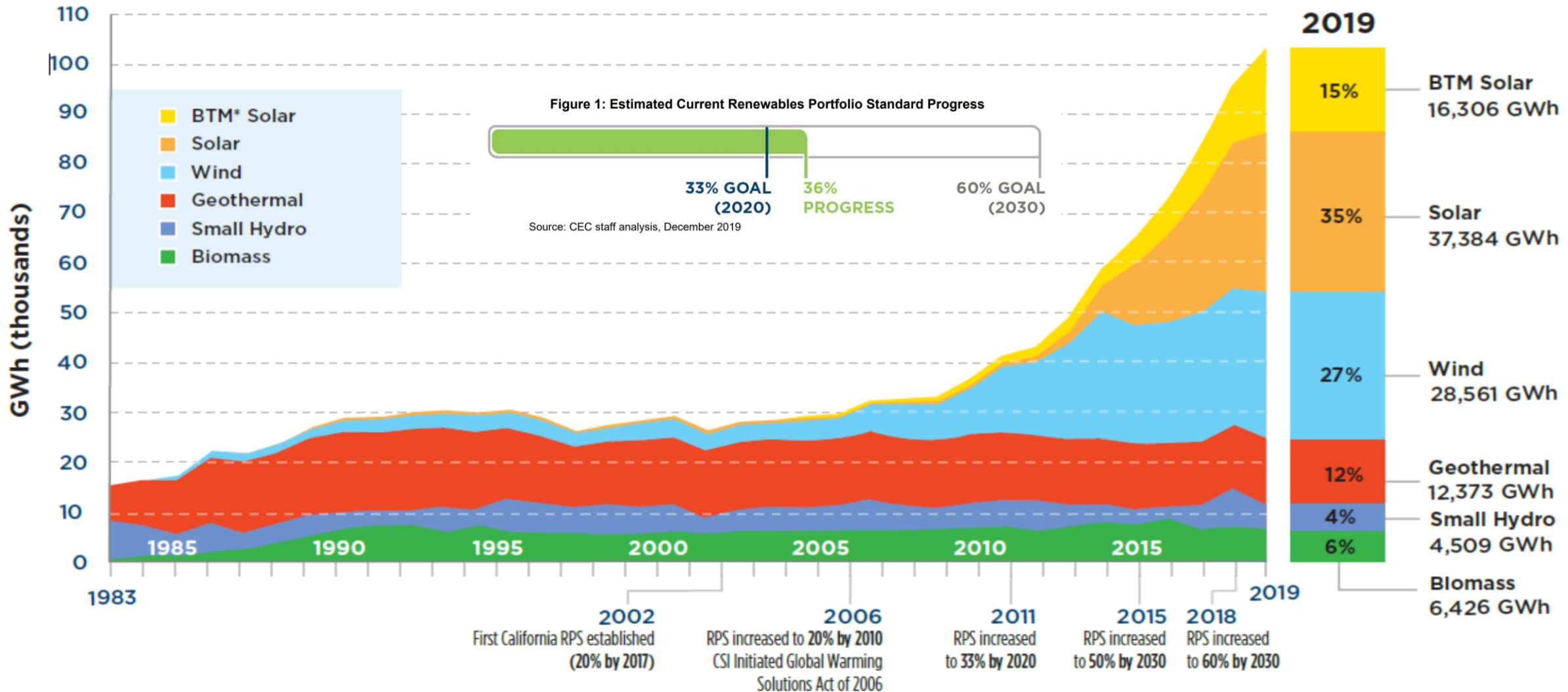


Transitioning **supply** and integrating renewables

Energy for What's AheadSM



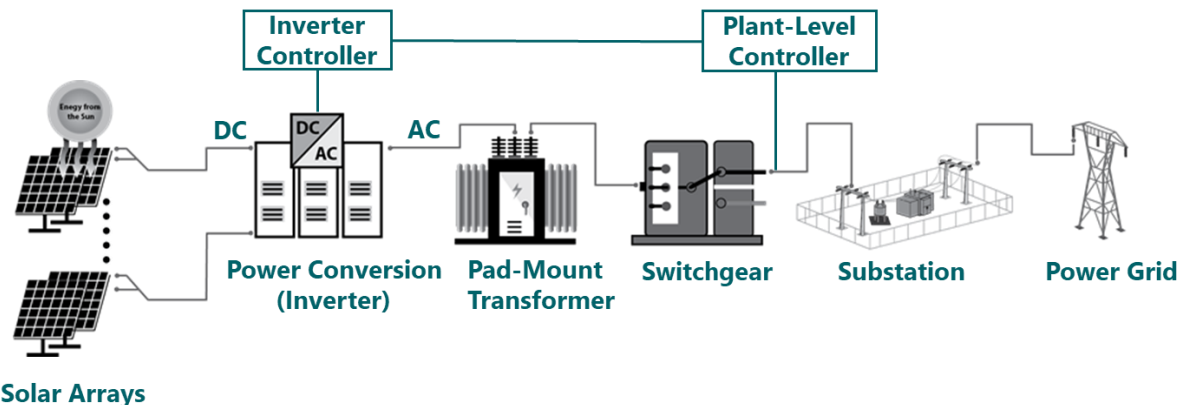
Figure 6: Total Renewable Generation Serving California Load by Resource Type



Source: CEC staff analysis, December 2019

Operating Challenges

Short circuit duty and contribution	Erroneous frequency tripping	Momentary cessation
Plant controller ramp rate interactions	Phase lock loop synchronization issues	DC reverse current tripping
Instantaneous voltage tripping	Low short-circuit strength networks	System inertia

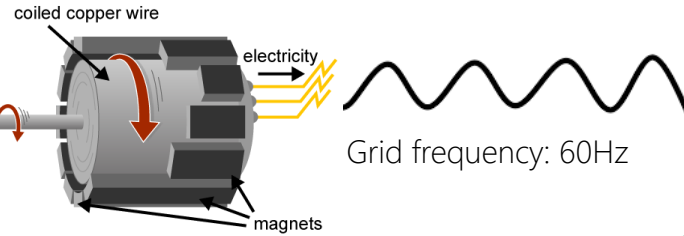


Ongoing Efforts to Address

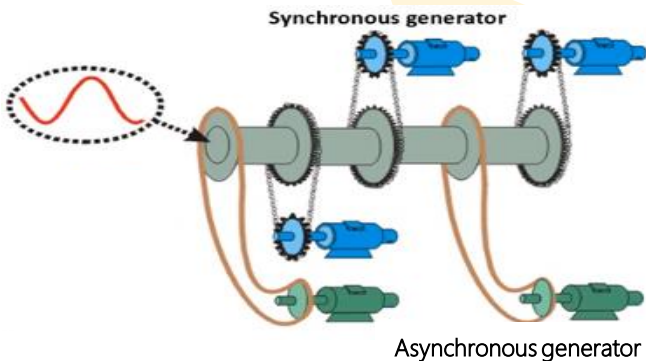
- Development of standards and performance requirements (differentiation between distribution and BPS-interconnection operational needs)
 - IEEE 1547 for DERs
 - IEEE P2800 for bulk-power interconnections
- **NERC Modeling, Verification, and Assessment of BPS grid disturbances involving solar PV reduction**
- Reliability Guidelines
 - BPS-Connected IBR Performance: *to guide inverter manufacturers and Generator Owners*
 - Improvements to Interconnection Requirements for BPS-Connected IBRs: *to guide utilities*
- Fast Frequency Response Concepts and BPS Reliability Needs

In today's grid, synchronous generators' inertia acts as a shock absorber to changes in frequency

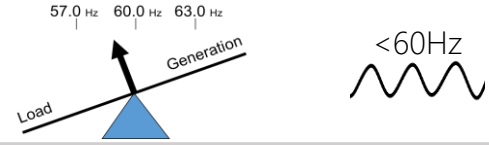
Synchronous generators have a rotating mass that spins at a frequency proportional to the AC electrical power being generated for the grid, 60Hz



Asynchronous generators such as inverter-based resources lack rotating parts. They connect to the grid either completely or partially through a power electronic converter interface. Software installed in the power conversion system governs inverter behavior

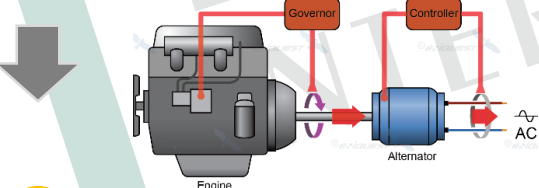


0 Following a grid disruption (e.g., line trip, generator drops offline), grid frequency drops since demand > supply



1A Because of their rotational inertia,¹ synchronous generators (SG) **continue spinning and generating energy for ~3-5 seconds** after the disruption, and this "stored energy" temporarily makes up for the under-supply

1B This action slows down the generators but **provides time for the governor in the SG to detect the imbalance and respond** by speeding up the generator to balance supply / demand



1C A central control system (AGC) run by the grid operator then takes over to assure recovery

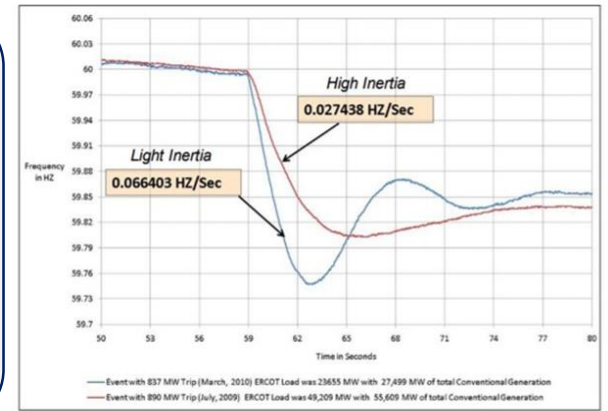
1D Normal grid frequency restored

2A If the frequency falls below a specific level, portion of customer load is shed to balance remaining load and protect grid equipment

2B Large-scale generators slow down beyond operating threshold and trip offline, DERs also trip offline known as under-frequency tripping.

2C This can have a domino effect leading to system collapse

In Southwest 2011 blackout, when SCE disconnected from the SDG&E system, the resulting drop in frequency caused a blackout

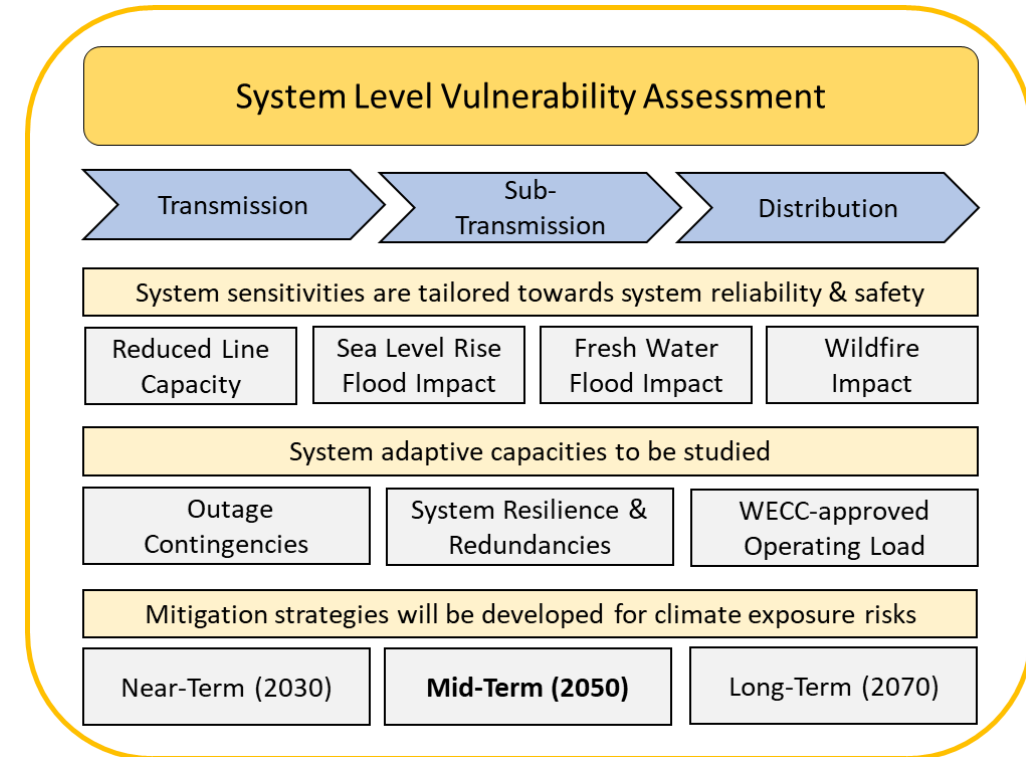
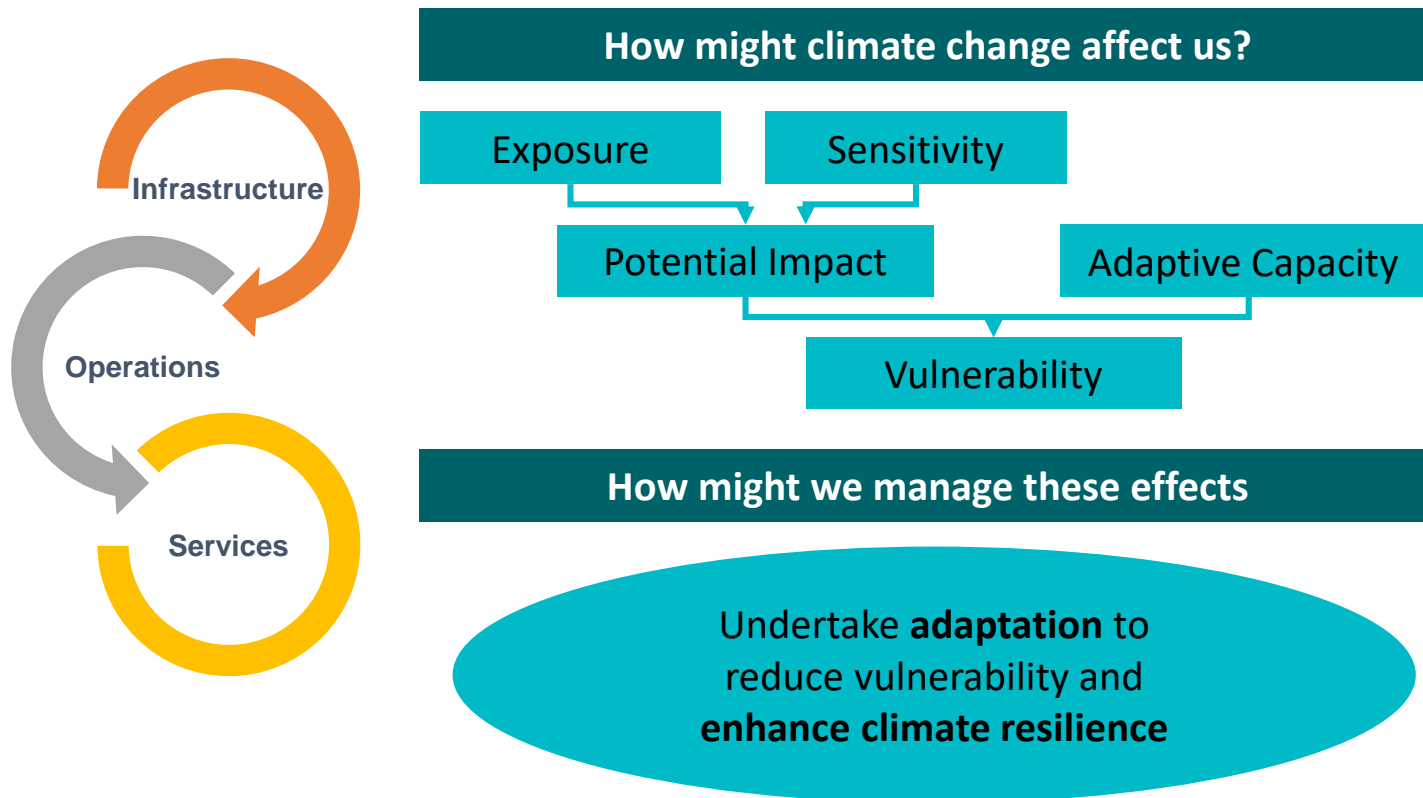
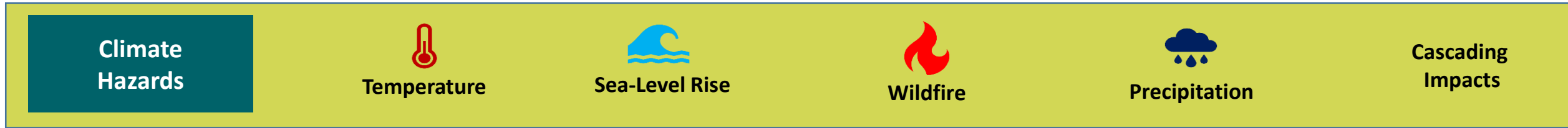


Source: NERC. 1. In synchronous machines, there is a direct electromagnetic coupling between the machine and the power system enabling the machine to contribute to system inertia (measured in MW-sec)

Source: NERC Frequency Response Initiative Report, 2012

Planning for Climate Change

Identify infrastructure, operations, & services with the greatest risk to climate hazards 10 to 50 years in the future with proposed mitigation options to solve identified risks, starting with a **vulnerability assessment** & prioritization approach



List of Acronyms

A	Amps (current)	IT/OT	Information Technology/Operational Technology
AC	Alternating Current	kV	Kilovolt
ADMS	Advanced Distribution Management System	LOLE	Loss of Load Expectation
AGC	Automatic Generation Control	MD	Medium-Duty (vehicles)
BE	Building Electrification	MW	Megawatt
BPS	Bulk Power System	MWh	Megawatt-hour
BTM	Behind the Meter	NEM	Net Energy Metering
CA	California	NERC	North American Electric Reliability Corporation
CAISO	California Independent System Operator	PEV	Plug-in Electric Vehicles
CEC	California Energy Commission	PG&E	Pacific Gas and Electric
CPUC	California Public Utilities Commission	PRM	Planning Reserve Margin
DC	Direct Current	pu	Per Unit
DCFC	Direct Current Fast Charging	PV	Photovoltaic (solar)
DER	Distributed Energy Resources	RA	Resource Adequacy
DERMS	Distributed Energy Resources Management System	Re-MAT	Renewable Market Adjusting Tariff
DIDF	Distribution Investment Deferral Framework	RES-BCT	Renewable Energy Self-Generation Bill Credit Transfer
DR	Demand Response	RPS	Renewable Portfolio Standard
DSM	Demand Side Management	SCADA	Supervisory Control and Data Acquisition
EE	Energy Efficiency	SCE	Southern California Edison
ES	Energy Storage	SDG&E	San Diego Gas and Electric
EV	Electric Vehicle	SG	Synchronous Generation
FAN	Field Area Network	SLG	Single-Line-to-Ground (fault)
FERC	Federal Energy Regulatory Commission	T&D	Transmission and Distribution
GHG	Greenhouse Gas	TE	Transportation Electrification
GIP	Generation Interconnection Process	TOT	Transmission Owner Tariff
GW	Gigawatt	TOU	Time of Use
GWh	Gigawatt-hour	VAR	Volt-Ampere Reactive
HD	Heavy-Duty (vehicles)	VEA	Valley Electric Association
Hz	Hertz	VNM	Virtual Net Metering
IBR	Inverter-Based Resources	WAN	Wide Area Network
ICA	Integration Capacity Analysis	WDAT	Wholesale Distribution Access Tariff
IEEE	Institute of Electrical and Electronics Engineers	WECC	Western Electric Coordinating Council
IEPR	Integrated Energy Policy Report	ZEV	Zero Emission Vehicles
IOU	Investor-Owned Utility		

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<https://bit.ly/BWIE-S6>



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